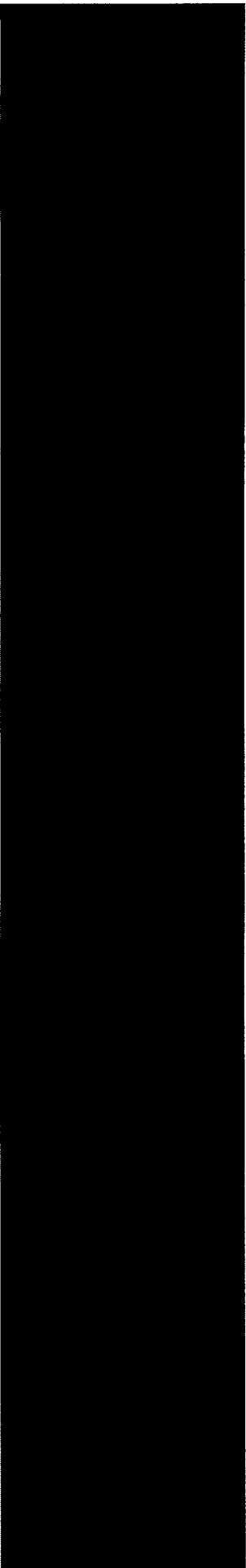




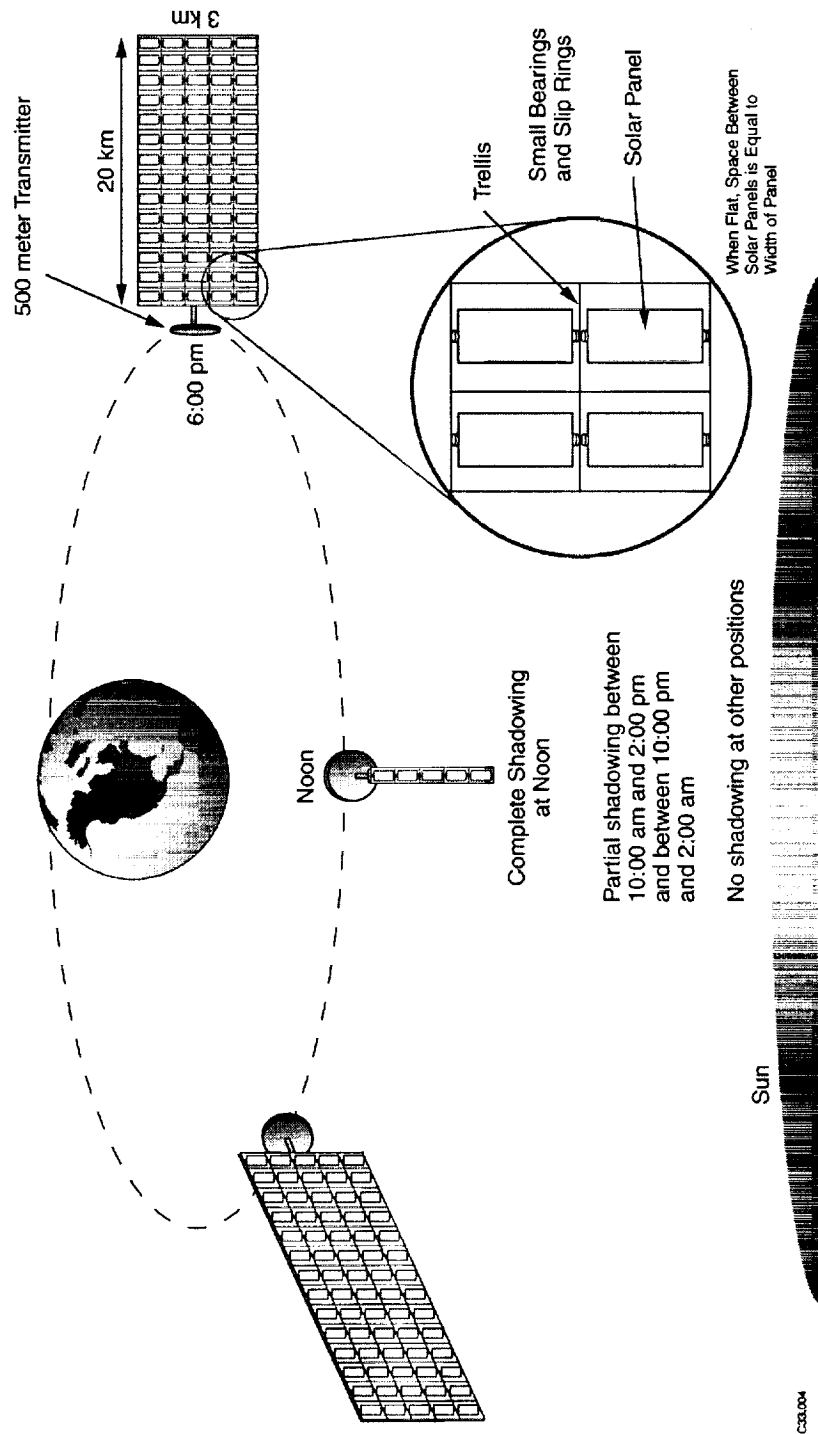
Tom Lynch
Associate Technical Fellow
thomas.h.lynch2@boeing.com

03/09/2000

SSP PMAD - Thomas Lynch / Boeing

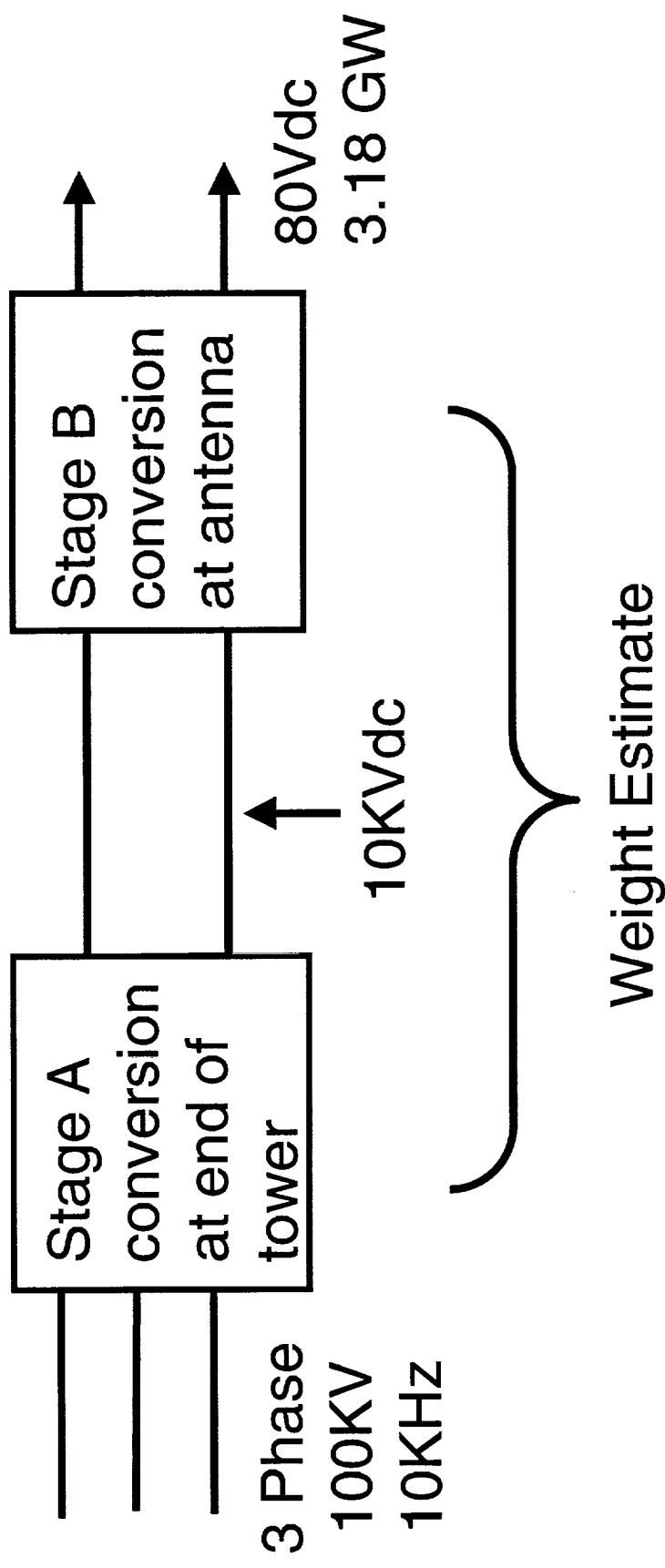
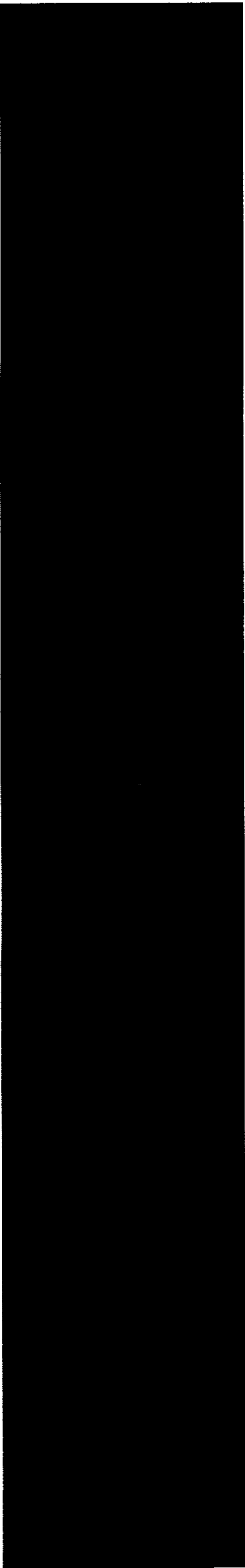
- 
- **Architecture**
 - **Backside Thermal View**
 - **Solar Array Interface**
 - **Transformer design & risks**
 - **Twelve phase rectifier**
 - **Antenna(80V) Converters**
 - **Distribution Cables**
 - **Weight analysis**
 - **Summary & Conclusions**

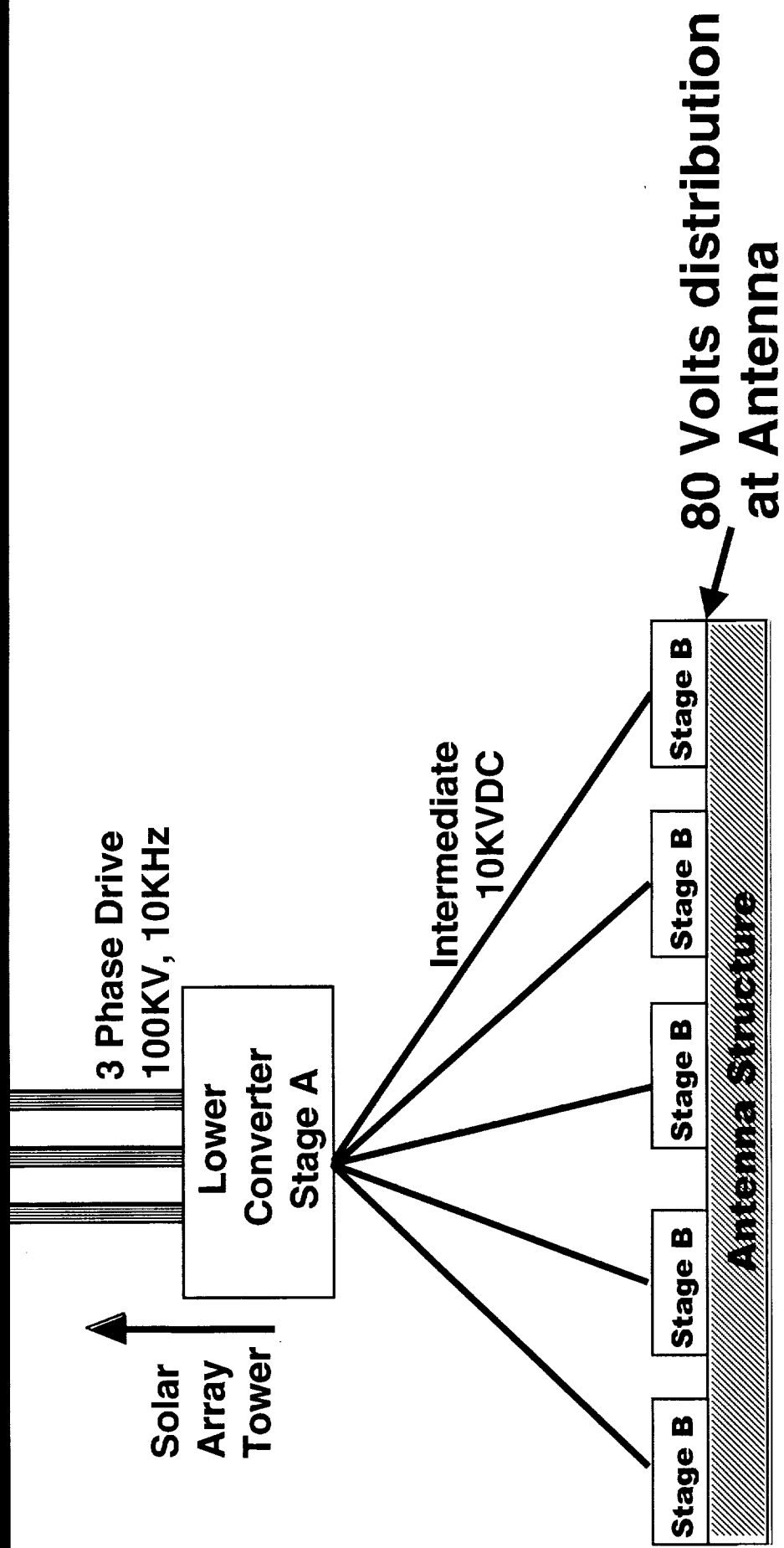
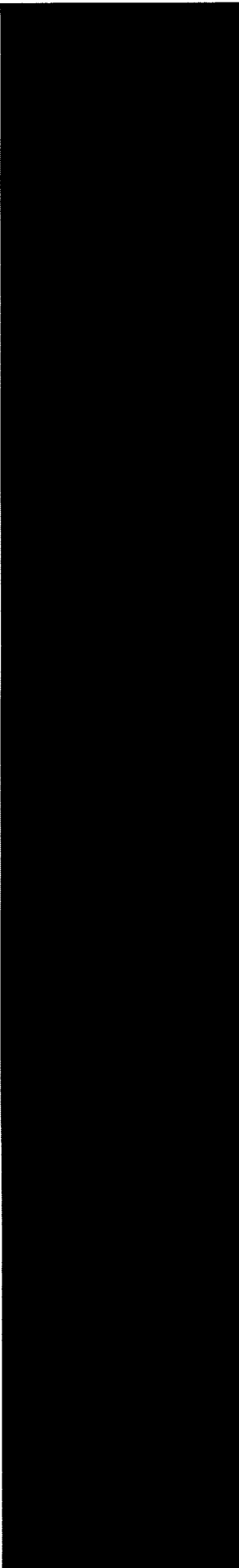
- Transmitter always faces Earth
- Trellis framework fixed to transmitter
- Individual panels rotate to face Sun

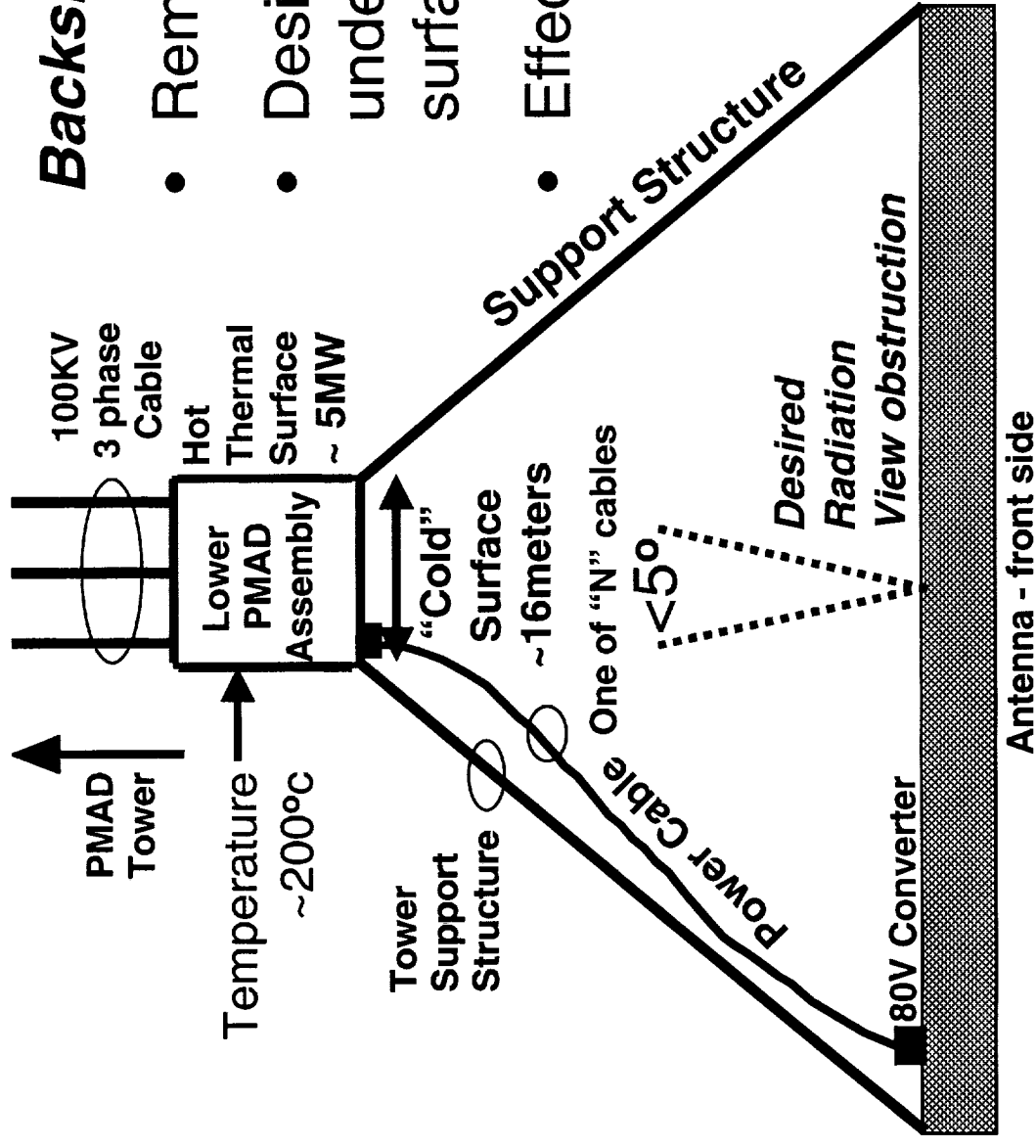


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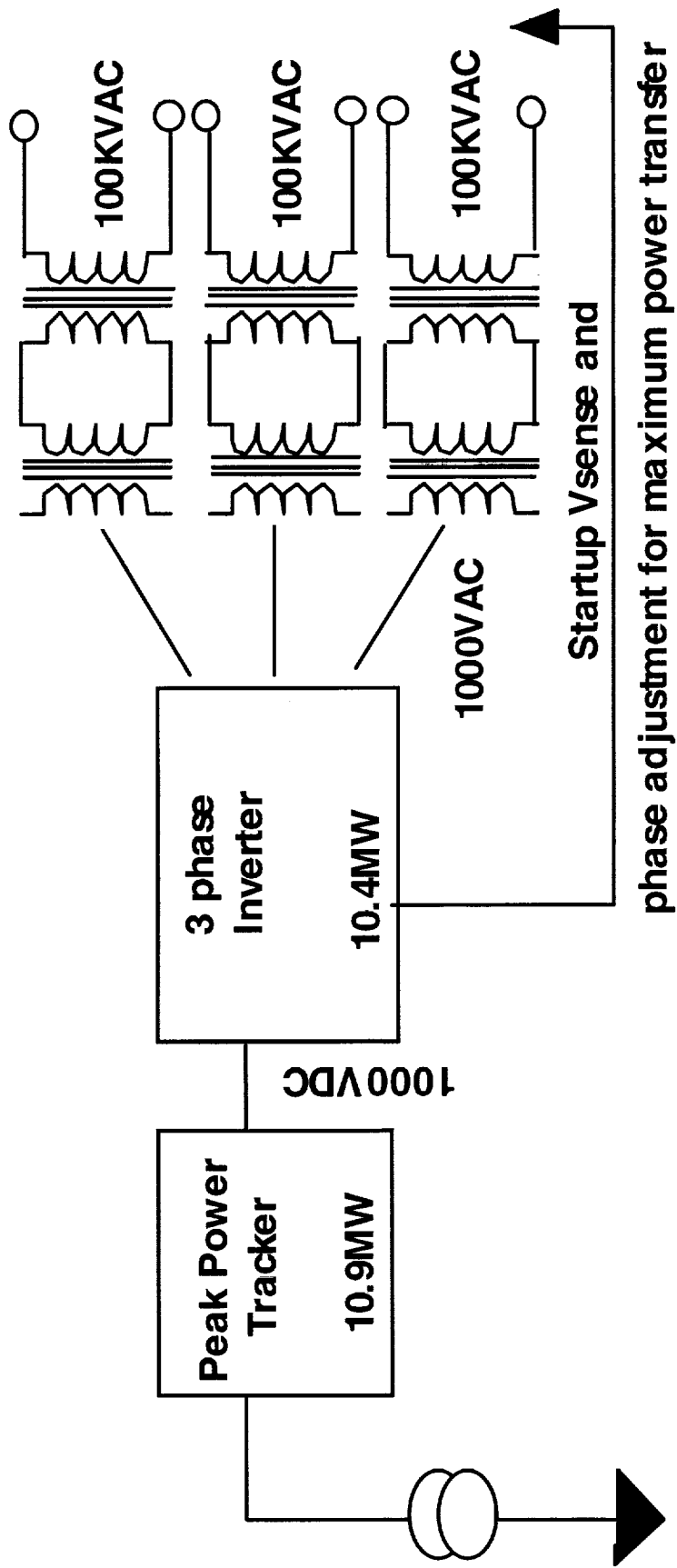
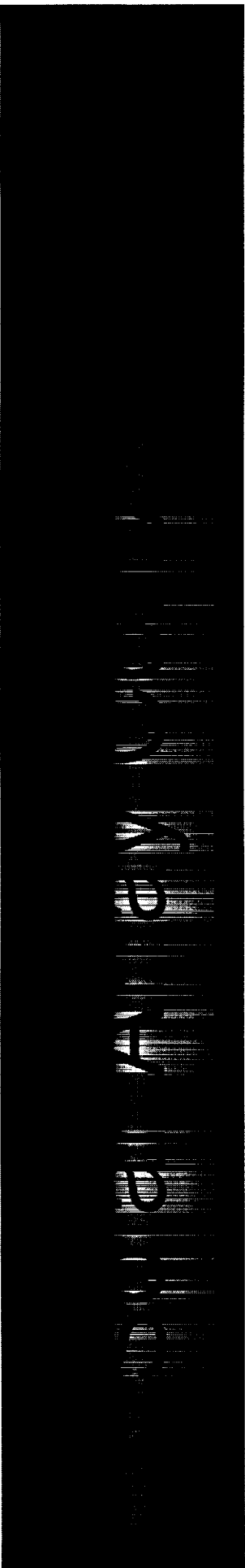






Backside thermal view

- Remote locate PMAD
- Design for cold underside PMAD
- Effect of cable heating?



Transformer analysis

RF at Antenna 2.86E+09 watts
Antenna efficiency 90.0%

DC to Antenna 3.18E+09 watts

$$N_p = \frac{E \times 10^8}{4.44 f B_m A_e}$$

Stage1 Conversion to 10KV	
Primary Voltage	100000 Vrms
Primary Current	93.5 Arms
Secondary Voltage	10000 Vrms
Secondary Current	934.6 Arms
Frequency	10000 Hz
Bmax	5000 gauss
Area of core	50 cm ²
Stacking Factor	80% (1 mil tape)
Effective core area	63 cm ²
Core dimension	7.9 (sq core)
Core Length	557 cm
Core volume	27835 cm ³
Steel weight	0.0161 lbs/cm ³
Core weight	359 lbs

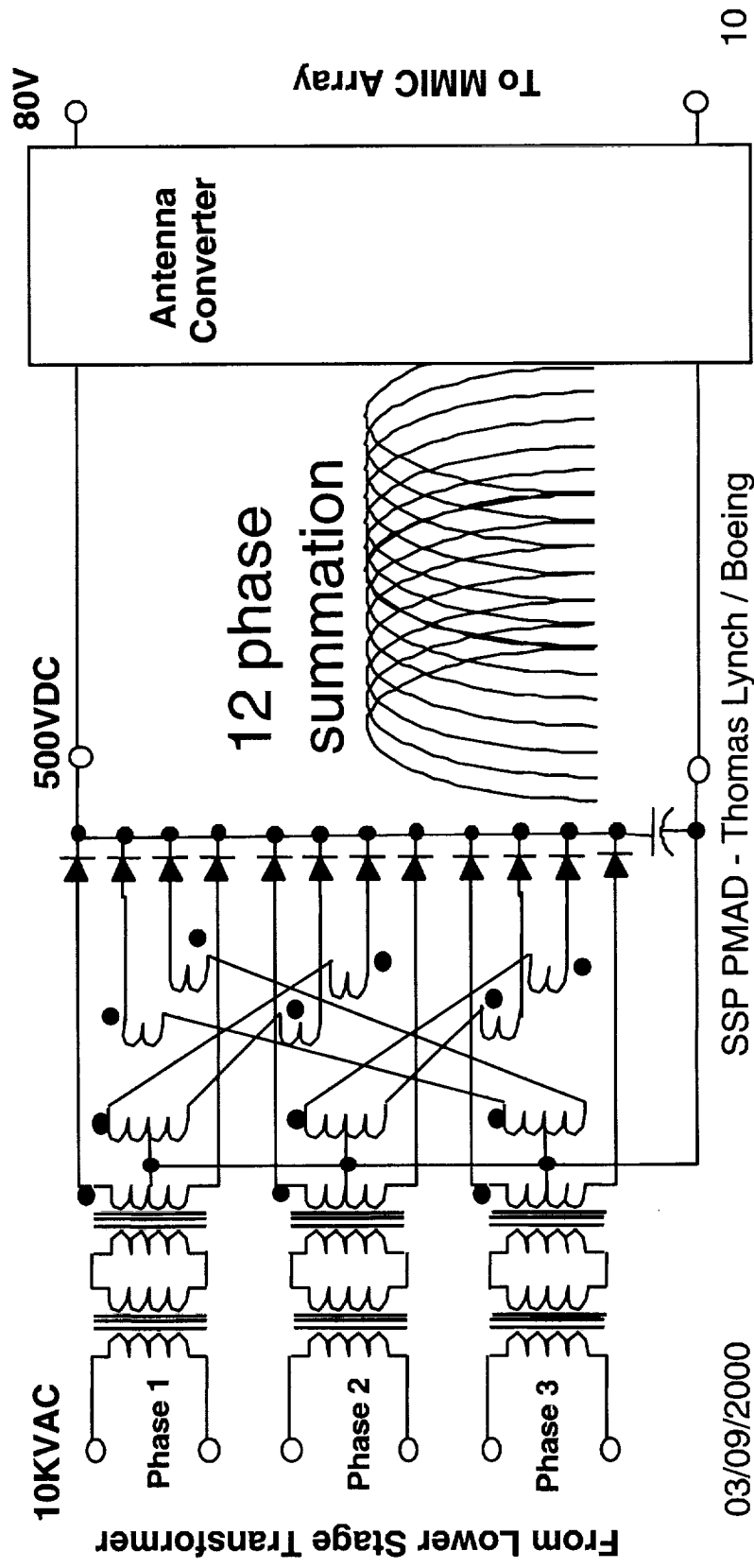
	Primary	Secondary
Turns	901	90
Wire Size	4	8 "O"s
Wire Area	0.2105	2.1
Insulation fill factor	80%	80%
Winding Area	948	954
Window Fill Factor		0.5
Window area		3805
Window side length		61.7
Wire weight		0.0203
Winding length		23.72
wire volume		9024
Wire Weight		183
Transformer Weight		542
Transformer Volume		788,316
Core Loss, W		35,900

Transformer Project

- Leakage inductance of 10:1 ratios (x2)
- Corona, interwinding & distribution
- Dielectric voltage stress
- Core dissipation
- Interface to 100KV lines
- Potting or Oil filled
- Operation at 200°C

12 Phase Rectifier

- Advantages**
- Simplicity
 - Rugged & robust
 - Excellent power factor



03/09/2000

- Architecture
 - 80 VDC output
 - 500VDC input
 - 4488 watt module for 64 MMICs
 - Current limit to 80V grid
 - Redundancy with “N+1” converters per module
- Weinberg topology

Transformer 3ph	4488W	
Weight	2 kg	
Volume	8,503 cm3	
Length	20.4 cm	
Dissipation	105 Watts	
Module Power	4488 W	
Volume	1,471 in3	
Length	28.9 cm	
Weight	9.0 lbs	
	4.08 kg	
Dissipation	224.4 Watts	
Total		
Weight	6 kg	
Volume	9,974 cm3	
Length	21.5 cm	
Dissipation	329 Watts	

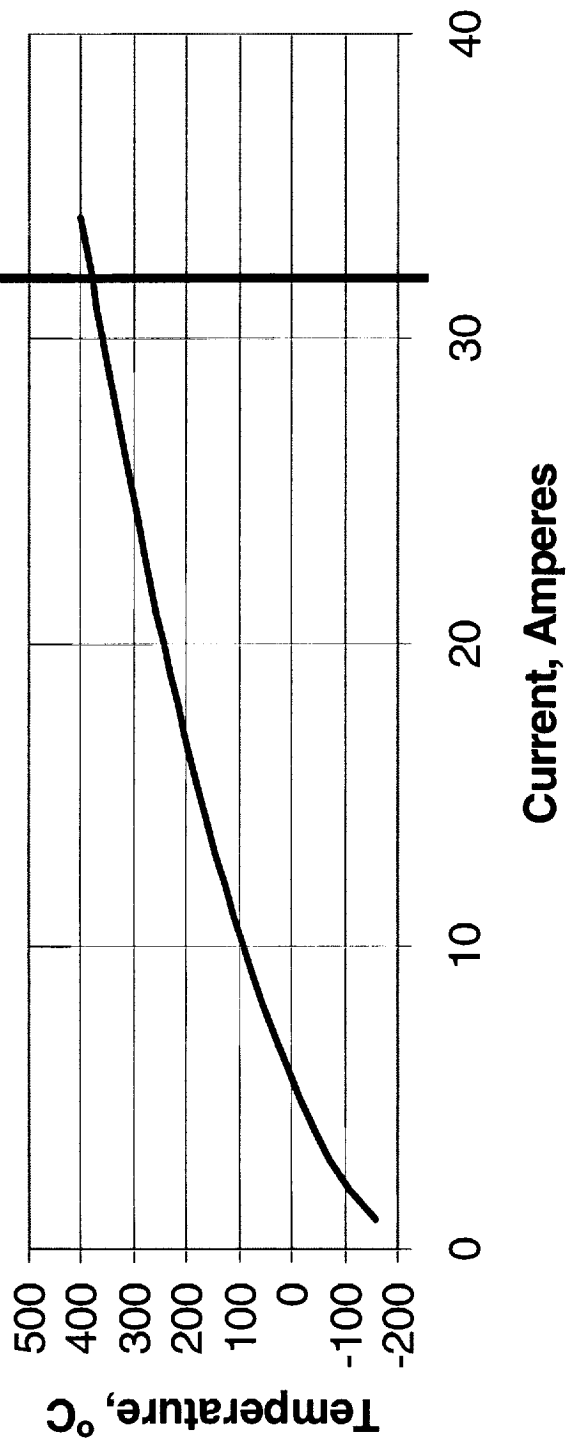
Assumptions:

10KV 3 phase AC input
80VDC output at 4488W

Efficiency	95%
Density	500 w per lb
Volume	50 w per in ³

State-of-the-Art

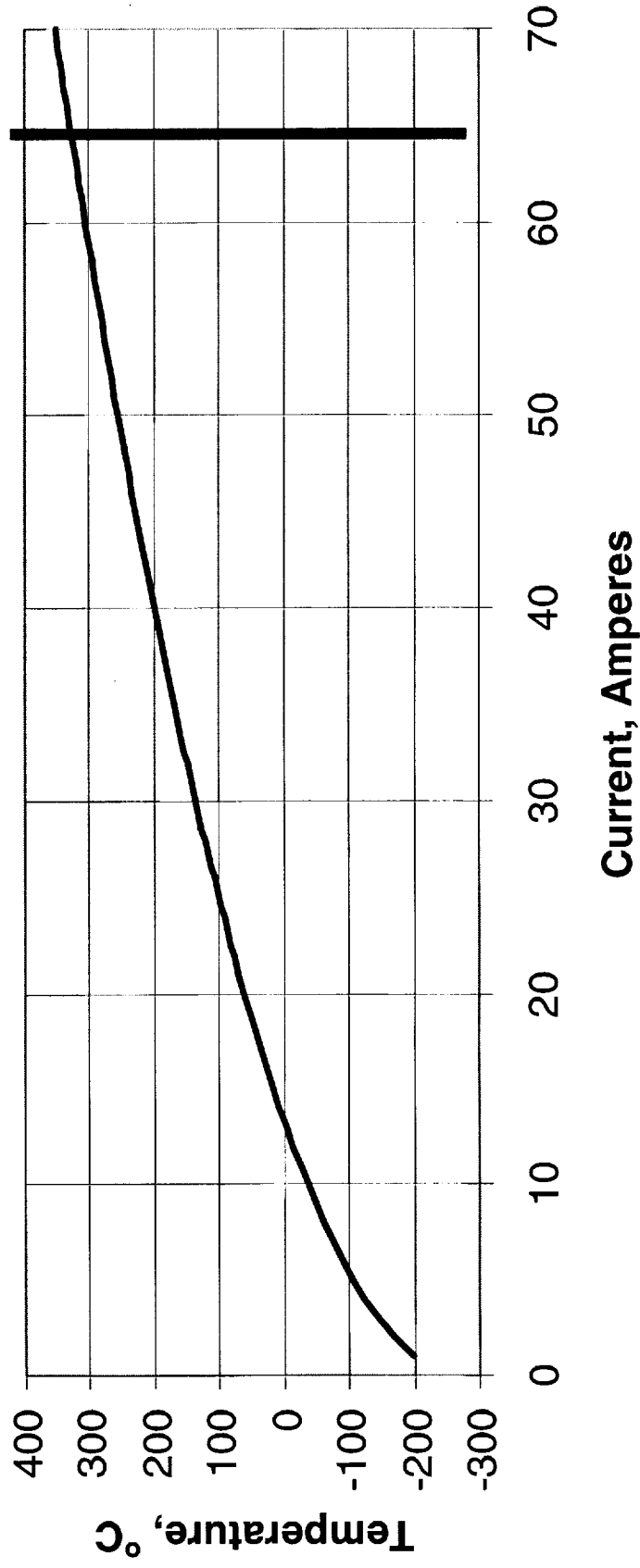
Temp. °C
6 Guage Round Wire in Vacuum
0 °K background
ISS Rating:
150A/cm²



Could double ISS Current Rating with Flat Wire

6 Guage Flat Wire in Vacuum with 0°K Sky

64A = 300A/cm²



Assuming use 300A/cm² current density with flat wire
935 Amperes at 10KVDC per cable

Antenna Distribution Cables

	Qty	Length, m	kg per cm ³	Area, cm ²	Weight, kg
Hot	340	200	9.21E-03	3.12	1.95E+05 kg
Return	340	200	9.21E-03	3.12	1.95E+05 kg
Total					3.90E+05 kg

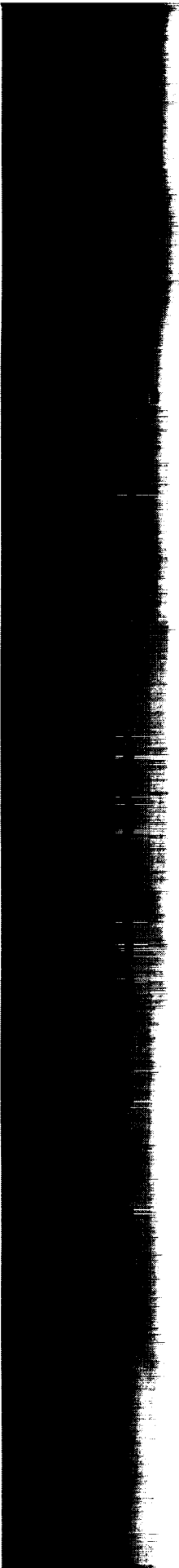
- Trade must be done to evaluate use of smaller cables
- Radiation occlusion from dark sky from other structures
- Adjacent cables cloud view of dark sky
- Careful attention to termination of small cables

At 3.18 GW to 500 meter Antenna

	kg	kg/kw
Array Converters	3,362,061	1.06
Upper Transformer	88,712	0.03
3 phase cable	1,463,049	0.46
Lower Transformer	88,712	0.03
Distribution Cables	390,296	0.12
Antenna Converters	2,890,909	0.91
Total	8,283,740	2.61

PMAD RISKS

Issue		Straw man	Risks
Cable Voltage		100KV	Corona, plasma, cable weight
Power cable Topology		Single Cable, 3PH 10KHz AC drive	Weight, Spaghetti distribution, Feed access, coupling & drive
Array Voltage		1KV and higher	Corona, rotary joints
Grounding, plasma, corona		Exterior surfaces of PMAD to be at structure ground	Insulator interface degradation & failure due to voltage gradients
Command & Control		Autonomous status & control from each node	Failure analysis, distribution imbalance
MTBF & MTTR		Careful topology design trades and mechanical interface design	Connector interfaces prevent disassembly

- 
- Cable usage at higher current density
 - Re-visit weight on all fronts
 - Evaluate solar array point drive
 - Single cable access with 10.3MW drive/node
 - Tower termination at antenna
 - PMAD interface & distance from antenna
 - Thermal radiation shield for antenna
 - Wire distribution to antenna
 - Invest in PMAD R&D